Supporting Information

Experimental Procedure:

trans-5-Bromo-4-alkoxy-2-oxazolidinones (4). General Procedure: To a solution of 3-acetyl-2-oxazolone 3 (80 mmol) in the specified alcohols (160 ml) was added NBS (160 mmol) in dioxane (80 ml), and the mixture was stirred at room temperature for 14 h. Concentration of the mixture *in vacuo*, followed by chromatography on silica gel (hexane-AcOEt (9:1 to 8:2)) afforded 5-bromo-4-alkoxy derivatives.

trans-**5-Bromo-4-methoxy-2-oxazolidinone** (**4**; **R**=**Me**): 78% yields as a colorless oil: 1 H-NMR (60 MHz, CDCl₃) δ 2.60 (3H, s),3.65 (3H, s), 5.82 (1H, s), 6.15 (1H, s).

trans-5-Bromo-4-*tert*-butoxy-2-oxazolidinone (4; **R**='**Bu**): 77% yields as a colorless oil: 1 H-NMR (60 MHz, CDCl₃) δ 1.25 (9H, s), 2.55 (3H, s), 5.90 (1H, s), 6.05 (1H, s).

trans-4,5-Dialkoxy-2-oxazolidinones. General **Procedure:** To a solution of 5-bromo-4-alkoxy derivatives **4** (0.8 mmol) in BnOH or MeOH (8.4 ml) was added Pr₂NEt (5.0 mmol), and the mixture was stirred at room temperature for 12 h. The mixture was passed through a short silica gel column using AcOEt as the eluent. Concentration of the eluate *in vacuo*, followed by chromatography on silica gel (hexane-AcoEt (6:4)) afforded *trans-*4,5-dialkoxy derivatives.

trans-**5-Benzyloxy-4-methoxy-2-oxazolidinone (5):** 62% yields as a colorless oil: 1 H-NMR (500 MHz, CDCl₃) δ 3.32 (3H, s), 4.63 (1H, d, J = 11.0 Hz), 4.78 (2H, s), 4.89 (1H, d, J = 11.0 Hz), 5.34 (1H, s), 7.25-7.52 (5H, m).

trans-4-*tert*-Butoxy-5-methoxy-2-oxazolidinone (6): 84% yields as colorless crystals, mp 83 °C (from hexane): 1 H-NMR (500 MHz, CDCl₃) δ 1.25 (9H, s), 3.53 (3H, s), 4.95 (1H, s), 5.10 (1H, s), 6.65-6.73 (1H, br); Anal. Calcd for $C_8H_{15}NO_4$: C, 50.78; H, 7.99; N, 7.40. Found: C, 50.55; H, 7.80; N, 7.37.

(4R,5S)and (4S,5R)-3-Mac-5-Benzyloxy-4methoxy-2-oxazolidinones (7 and 8). To a solution of 5benzyloxy-4-methoxy-2-oxazolidinone 5 (1.8 g, 7.9 mmol) in THF (79.2 ml) were added NaH (60% in oil, 0.6 g, 15.8 mmol) and Mac-Cl 11 (1.9 g, 9.5 mmol) at 0 °C, and the mixture was stirred at room temperature for 12 h. The usual work-up, followed by chromatography on silica gel (hexane-CH₂Cl₂ (3:7)) afforded **7** (1.4 g, 42%) and **8** (1.6 g, 49%) as colorless oils. 7: $[\alpha]_{D}^{26}$ –144.8° (c 0.50, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.13 (3H, s), 1.26-1.30 (1H, m), 1.28 (3H, s), 1.65-1.69 (2H, m), 1.74-1.82 (1H, m), 1.85-1.91 (2H, m), 2.38-2.42 (1H, m), 3.13 (3H, s), 3.46 (3H, s), 4.36-4.39 (1H, m), 4.64 (1H, d, J = 11.6)Hz), 4.87 (1H, d, J = 11.6 Hz), 5.23 (1H, s), 5.44 (1H, s), 7.26-7.36 (5H, m). **8**: $[\alpha]_{D}^{26}$ +92.0° (c 1.00, CHCl₃); ¹H-

NMR (500 MHz, CDCl₃) δ 1.10 (3H, s), 1.23-1.31 (1H, m), 1.33 (3H, s), 1.63-1.78 (4H, m), 1.89-1.91 (1H, m), 2.24-2.28 (1H, m), 3.22 (3H, s), 3.44 (3H, s), 4.54-4.56 (1H, m), 4.64 (1H, d, J = 11.6 Hz), 4.88 (1H, d, J = 11.6 Hz), 5.23 (1H, s), 5.53 (1H, s), 7.34-7.40 (5H, m).

(4R,5S)-5-Benzyloxy-4-methoxy-2-oxazolidinone [(+)-BMOx] (1a). To a solution of N-Mac-5-benzyloxy-4methoxy-2-oxazolidinone 7 (3.3 mmol) in THF (32.5 ml) were added LiBH₄ (13.0 mmol) and MeOH (26.0 mmol) at -78 °C under an atmosphere of argon. After stirring at 0 °C for 4 h, the reaction was quenched by the addition of an aqueous saturated NH₄Cl solution (3.3 ml). The usual work-up, followed by chromatography on silica gel (hexane-AcOEt (6:4)) afforded 5-benzyloxy-4-methoxy-2oxazolidinone 1a in 77% yields as colorless crystals, mp 62.5 °C (from hexane): $[\alpha]_{D}^{26}$ +224.2° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 3.32 (3H, s), 4.64 (1H, d J = 11.60 Hz), 4.78 (1H, s), 4.90 (1H, d J = 11.60 Hz), 5.34 (1H, s), 7.14 (1H, s), 7.32-7.39 (5H, m); Anal. Calcd for C₁₁H₁₃NO₄: C, 59.17; H, 5.87; N, 6.27. Found: C, 59.02; H, 5.94; N, 6.37.

(4*S*,5*R*)-5-Benzyloxy-4-methoxy-2-oxazolidinone [(-)-BMOx] (1b). In a manner similar to the preparation of 1a, this was obtained from 8 in 77% yields as colorless crystals, mp 62.0 °C (from hexane): $[α]^{26}_{D}$ -227.2° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 3.32 (3H, s), 4.64 (1H, d J = 11.60 Hz), 4.78 (1H, s), 4.90 (1H, d J = 11.60 Hz), 5.34 (1H, s), 6.75 (1H, s), 7.33-7.39 (5H, m); Anal. Calcd for C₁₁H₁₃NO₄: C, 59.17; H, 5.87; N, 6.27. Found: C, 59.27; H, 5.91; N, 6.38.

(4R,5S)and (4S,5R)-4-tert-Butoxy-5-methoxy-2oxazolidinones (9 and 10) (Table 1, Entry 4). To a solution of the amino alcohol 12a (9.5 mg, 0.04 mmol) and BH₃·THF (0.09 mmol) in THF (2.2 ml) was added a 3-acetyl-4-tert-butoxy-5-methoxy-2solution oxazolidinone 6 (100 mg, 0.4 mmol) and BH₃·THF (0.8 mmol) in THF (4.3 ml) at 0 °C under an atmosphere of argon. The deacetylation partially proceeded on stirring at 0 °C for 6 h and the mixture was then acidified with 3N HCl. The usual work-up, followed by chromatography on silica gel (hexane-AcOEt (9:1 to 7:3)) afforded **9** (49.6 mg, 61%) as colorless crystals and 10 (38.8 mg, 39%) as a colorless oil. The deacetylated derivative 9 thus obtained (62%ee) was reacetylated with AcCl (0.4 mmol) and NaH (0.4 mmol) and the identical procedure for enantioselective deacetylation was repeated to give optically pure 9 in 38% yield. 9: $[\alpha]_{D}^{30}$ +222.2° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.25 (9H, s), 3.53 (3H, s), 4.95 (1H, s), 5.10 (1H, s), 6.65-6.73 (1H, br). δ 1.31 (9H, s), 2.52 (3H, s), 3.53 (3H, s), 5.03 (1H, s), 5.50 (1H, s). Purification of the recovered 10 (80%ee) by a single recrystallization resulted in the optical purity above 99%ee (by HPLC on OD-H). **10**: $[\alpha]_{D}^{30}$ –221.4° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.31 (9H, s), 2.52 (3H, s), 3.53 (3H, s), 5.03 (1H, s), 5.50 (1H, s).

(4*R*,5*S*)-4,5-Dimethoxy-2-oxazolidinone [(+)-DMOx] (2a): To a solution of optically pure 4-*tert*-butoxy-5-methoxy-2-oxazolidinone (9) (0.5 mmol) in CH₂Cl₂ (5.3 ml) were added BF₃·OEt₂ (0.2 mmol) and MeOH (5.3 mmol) in CH₂Cl₂ (1.0 ml), and the mixture was stirred at 35 °C for 6 h. The mixture was passed through a short silica gel column using AcOEt as the eluent. Concentration of the eluate *in vacuo*, followed by chromatography on silica gel (hexane-AcoEt (6:4)) afforded (+)-4,5-dimethoxy derivative (2a) in 95% yield as colorless crystals, mp 52 °C (from hexane): $[\alpha]^{28}_{D}$ +273.0° (*c* 0.20, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 3.36 (3H, s), 3.54 (3H, s), 4.72 (1H, s), 5.18 (1H, s), 7.27 (1H, brs); Anal. Calcd for C₅H₉NO₄: C, 40.82; H, 6.17; N, 9.52. Found: C, 40.59; H, 5.87; N, 9.40.

(4*S*,5*R*)-4,5-Dimethoxy-2-oxazolidinone [(-)-DMOx] (2b). Analogously, this was obtained from 10 in 95% yield as colorless crystals, mp 53 °C (from hexane): $[\alpha]^{28}_{\rm D}$ -275.2° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 3.36 (3H, s), 3.54 (3H, s), 4.72 (1H, s), 5.18 (1H, s), 7.44 (1H, brs); Anal. Calcd for C₅H₉NO₄: C, 40.82; H, 6.17; N, 9.52. Found: C, 40.86; H, 6.02; N, 9.48.

Nucleophilic Substitution of 4-Methoxy Groups. General Procedure: A solution of 4,5-dimethoxy-2oxazolidinones (1b and 2b) (0.2 mmol) in THF (1.1 ml) and BF₃·OEt₂ (1.8 mmol) was added to a suspension of LiCl (3.9 mmol; dried at 150 °C for 1 h under reduced pressure), CuCN (1.9 mmol) and organometals (R'Li or R'MgBr) (1.8 mmol) in THF (2.2 ml), which had previously been stirred at -30 °C under an argon atmosphere for 30 min. The mixture was then stirred at -30 °C for an additional 24 h. The reaction was quenched by the addition of a saturated aqueous NH₄Cl solution (2.2 ml). The usual work-up, followed by chromatography on silica gel (hexane-AcOEt (6:4)) afforded the trans-5-methoxy-4substituted 2-oxazolidinones (13a and **13b**). No contamination with cis-isomers was verified by NMRanalysis.

(4*S*,5*R*)-5-Benzyloxy-4-butyl-2-oxazolidinone (13a; **R**'=**Bu**): 76% yields as a colorless oil: $[α]^{30}_D$ -184.8° (*c* 1.00, CHCl₃); 1 H-NMR (500 MHz, CDCl₃) δ 0.89 (3H, t, J = 6.7 Hz), 1.21-1.34 (4H, m), 1.50-1.55 (2H, m), 3.60-3.62 (1H, m), 4.61 (1H, d, J = 11.6 Hz), 4.90 (1H, d, J = 11.6 Hz), 5.21 (1H, d, J = 2.4 Hz), 6.21 (1H, brs), 7.31-7.38 (5H, m); MS (FAB) m/z: 382 (MCs⁺), 286, 250, 154, 133, 107; HRMS (FAB) Calcd for $C_{14}H_{19}NO_3Cs$ (MCs⁺): m/z 382.0419, Found: m/z 382.0418.

(4S,5R)-5-Benzyloxy-4-iso-propyl-2-oxazolidinone

(13a; R'='Pr): 76% yields as a colorless oil: $[\alpha]^{29}_{D}$ -190.6° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.88 (3H, d, J = 6.7 Hz), 0.92 (3H, d, J = 6.7 Hz), 1.68-1.74 (1H, m), 3.38-3.39 (1H, m), 4.63 (1H, d, J = 11.6 Hz), 4.90 (1H, d, J = 11.6 Hz), 5.25 (1H, d, J = 2.4 Hz), 6.38 (1H, brs), 7.31-7.38 (5H, m); MS (FAB) m/z: 368 (MCs⁺), 286, 236, 133; HRMS (FAB) Calcd for

 $C_{13}H_{17}NO_3Cs$ (MCs⁺): m/z 368.0263, Found: m/z 368.0293.

(4*S*,5*R*)-5-Benzyloxy-4-tert-butyl-2-oxazolidinone (13a; **R**'='**Bu**): 74% yields as a colorless oil: $[α]_D^{30}$ –182.8° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.87 (9H, s), 3.35 (1H, q, J = 1.2 Hz), 4.64 (1H, dd, J = 4.9, 11.6 Hz), 4.90 (1H, d, J = 11.6 Hz), 5.27 (1H, d, J = 2.4 Hz), 6.59 (1H, brs), 7.31-7.38 (5H, m); MS (FAB) m/z: 382 (MCs⁺), 286, 250, 206, 180, 154, 133; HRMS (FAB) Calcd for C₁₄H₁₉NO₃Cs (MCs⁺): m/z 382.0419, Found: m/z 382.0446.

(4*S*,5*R*)-5-Benzyloxy-4-phenyl-2-oxazolidinone (13a; **R**'=**Ph**): 80% yields as colorless crystals, mp 137 °C (from hexane): $[α]_D^{29}$ –186.4° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 4.61 (1H, d, J=11.6 Hz), 4.71 (1H, s), 4.95 (1H, d, J=11.6 Hz), 5.36 (1H, d, J=2.4 Hz), 5.54 (1H, brs), 7.29-7.42 (10H, m); Anal. Calcd for C₁₆H₁₅NO₃: C, 71.36; H, 5.61; N, 5.20. Found: C, 71.41; H, 5.66; N, 5.24.

(4*S*,5*R*)-4-Benzyl-5-benzyloxy-2-oxazolidinone (13a; **R**'=Bn): 90% yields as a colorless oil: $[α]_D^{30}$ –183.4° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 2.75-2.79 (1H, m), 2.86-2.90 (1H, m), 3.39 (1H, d, J = 7.3 Hz), 4.58 (1H, d, J = 11.6 Hz), 4.87 (1H, d, J = 11.6 Hz), 5.31 (1H, d, J = 2.4 Hz), 5.34 (1H, brs), 7.13-7.14 (2H, m), 7.25-7.37 (8H, m); MS (FAB) m/z: 306 (MNa⁺), 262, 202, 176, 135; HRMS (FAB) Calcd for $C_{17}H_{17}NO_3Na$ (MNa⁺): m/z 306.1106, Found: m/z 306.1087.

(4*S*,5*R*)-4-Butyl-5-methoxy-2-oxazolidinone (13b; **R**'=Bu): 71% yields as a colorless oil: $[α]_D^{30}$ -181.8° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.92 (3H, t, J = 6.7 Hz), 1.31-1.36 (4H, m), 1.53-1.58 (2H, m), 3.52 (3H, s), 3.52-3.55 (1H, m), 5.05 (1H, d, J = 2.5 Hz), 6.52-6.65 (1H, br); MS (FAB) m/z: 306 (MCs⁺), 286, 174, 133, 107; HRMS (FAB) Calcd for C₈H₁₅NO₃Cs (MCs⁺): m/z 306.0106, Found: m/z 306.0076.

(4S,5*R*)-5-Methoxy-4-*iso*-propyl-2-oxazolidinone (13b; **R**'=ⁱ**Pr**): 80% yields as a colorless oil: $[α]_D^{28}$ –183.0° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.94 (3H, d, J = 6.1 Hz), 0.95 (3H, d, J = 6.1 Hz), 1.75 (1H, dq, J = 6.1, 6.7 Hz), 3.32 (1H, d, J = 6.7 Hz), 3.52 (3H, m), 5.09 (1H, d, J = 2.4 Hz), 6.77 (1H, brs); MS (FAB) m/z: 292 (MCs⁺), 286, 180, 154, 133, 107; HRMS (FAB) Calcd for C₇H₁₃NO₃Cs (MCs⁺): m/z 291.9950, Found: m/z 291.9963.

(4*S*,5*R*)-4-tert-Butyl-5-methoxy-2-oxazolidinone (13b; **R**'='Bu): 71% yields as colorless crystals, mp 92 °C (from hexane): $[α]^{27}_D$ –157.0° (*c* 0.20, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.92 (9H, s), 3.27 (1H, dd, J = 0.6, 2.4 Hz), 3.52 (3H, s), 5.11 (1H, d, J = 2.4 Hz), 6.91 (1H, brs); Anal. Calcd for C₈H₁₅NO₃: C, 55.47; H, 8.73; N, 8.09. Found: C, 55.37; H, 8.79; N, 8.15.

(4S,5R)-5-Methoxy-4-phenyl-2-oxazolidinone (13b;

R'=Ph): 72% yields as colorless crystals, mp 93 °C (from hexane): $[\alpha]_D^{27} - 146.4^\circ$ (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 3.58-3.65 (1H, m), 3.60 (3H, s), 5.48 (1H, d, J = 1.2 Hz), 6.49 (1H, brs), 7.24-7.39 (5H, m); Anal. Calcd for C₁₀H₁₁NO₃: C, 62.17; H, 5.74; N, 7.25. Found: C, 61.94; H, 5.60; N, 7.32.

(4*S*,5*R*)-4-Benzyl-5-methoxy-2-oxazolidinone (13b; **R**'=Bn): 83% yields as a colorless oil: $[\alpha]_D^{29}$ –180.6° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 2.75-2.79 (1H, m), 2.91-2.65 (1H, m), 3.49 (3H, s), 3.79-3.82 (1H, m), 5.15 (1H, d, J = 1.2 Hz), 5.33 (1H, brs), 7.26-7.49 (5H, m); MS (FAB) m/z: 340 (MCs⁺), 312, 286, 208, 180, 133, 107; HRMS (FAB) Calcd for C₁₁H₁₃NO₃Cs (MCs⁺): m/z 339.9950, Found: m/z 340.0014.

(4S,5R)-4-Allyl-5-methoxy-2-oxazolidinone (13b;**R'=Allyl):** To a solution of (4S,5R)-4,5-dimethoxy-2oxazolidinone **2b** (50.0 mg, 0.3 mmol) in CH₂Cl₂ (3.4 ml) were added allyltrimethylsilane (0.1 ml, 0.7 mmol) and TiCl₄ (0.01 ml, 0.1 mmol) at -50 °C under an atmosphere of argon. After stirring for 30 min, the reaction was quenched by the addition of MeOH (1.0 ml). Concentration of the mixture in vacuo, followed by chromatography on silica gel (hexane-AcoEt (7:3)) afforded 13b (R=Allyl) (41.5 mg, 0.3 mmol, 78%) as a colorless oil: $[\alpha]^{28}$ -157.2° (c 0.50, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 2.27-2.38 (2H, m), 3.51 (3H, m), 3.63-3.65 (1H, m), 5.08 (1H, d, J = 2.4 Hz), 5.17-5.21 (2H, m), 5.69-5.77 (1H, m)m), 6.18 (1H, brs); MS (FAB) m/z: 290 (MCs⁺), 180, 158, 133, 114; HRMS (FAB) Calcd for $C_7H_{11}NO_3Cs$ (MCs⁺): m/z 289.9793, Found: m/z 289.9790.

N-tert-Butoxycarbonylation. General Procedure: To a solution of 4-substituted-2-oxazolidinones 13a, b (0.2 mmol) in CH_2Cl_2 (3.4 ml) were added NEt_3 (0.7 mmol), $(Boc)_2O$ (0.2 mmol) and DMAP (0.03 mmol) at 0 °C and the mixture was stirred at room temperature for 2 h. The mixture was then passed through a short silica gel column using AcOEt as the eluent. Concentration of the eluate *in vacuo*, followed by chromatography on silica gel (hexane-AcoEt (19:1)) afforded the *N*-Boc derivatives 14a, b, quantitatively.

(4*S*,5*R*)-5-Benzyloxy-3-tert-butoxycarbonyl-4-butyl-2-oxazolidinone (14a; R'=Bu): a colorless oil: $[α]^{30}_{D}$ –102.6° (c 1.00, CHCl₃); 1 H-NMR (500 MHz, CDCl₃) δ 0.89 (3H, t, J = 7.3 Hz), 1.20-1.37 (4H, m), 1.51-1.61 (2H, m), 1.53 (9H, s), 1.77-1.83 (1H, m), 4.02-4.05 (1H, m), 4.61 (1H, d, J = 11.6 Hz), 4.98 (1H, d, J = 11.6 Hz), 5.11 (1H, s), 7.34-7.40 (5H, m); MS (FAB) m/z: 372 (MNa⁺), 316, 294, 272, 176, 153; HRMS (FAB) Calcd for C₁₉H₂₇NO₅Na (MNa⁺): m/z 372.1787, Found: m/z 372.1805.

(4*S*,5*R*)-5-Benzyloxy-3-tert-butoxycarbonyl-4-iso-propyl-2-oxazolidinone (14a; R'=ⁱPr): a colorless oil: $[\alpha]_{D}^{29}$ -109.6° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.85 (3H, d, J = 6.7 Hz), 0.92 (3H, d, J = 6.7

Hz), 1.53 (9H, s), 2.21-2.27 (1H, m), 3.99 (1H, dd, J = 1.2, 3.1 Hz), 4.62 (1H, d, J = 11.6 Hz), 4.88 (1H, d, J = 11.6 Hz), 5.13 (1H, d, J = 1.2 Hz), 7.32-7.40 (5H, m); MS (FAB) m/z: 358 (MNa⁺), 302, 280, 258, 214, 176, 153; HRMS (FAB) Calcd for $C_{18}H_{25}NO_5Na$ (MNa⁺): m/z 358.1631, Found: m/z 358.1613.

(4S,5R)-5-Benzyloxy-3-tert-butoxycarbonyl-4-tert-butyl-2-oxazolidinone (14a; R'='Bu): a colorless oil: $[α]_D^{29}$ –108.2° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.90 (9H, s), 1.54 (9H, s), 3.98 (1H, s), 4.63 (1H, dd, J = 11.6 Hz), 4.87 (1H, d, J = 11.6 Hz), 5.16 (1H, s), 7.33-7.39 (5H, m); MS (FAB) m/z: 372 (MNa⁺), 294, 272, 214, 173, 153, 124; HRMS (FAB) Calcd for C₁₉H₂₇NO₅Na (MNa⁺): m/z 372.1787, Found: m/z 372.1803.

(4*S*,5*R*)-5-Benzyloxy-3-tert-butoxycarbonyl-4-phenyl-2-oxazolidinone (14a; R'=Ph): a colorless oil: $[α]^{29}_{D}$ –132.6° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.31 (9H, s), 4.60 (1H, d, J = 11.0 Hz), 4.92 (1H, d, J = 11.0 Hz), 5.02 (1H, d, J = 1.8 Hz), 5.25 (1H, d, J = 1.2 Hz), 7.23-7.41 (10H, m); MS (FAB) m/z: 392 (MNa⁺), 336, 292, 202, 176, 153; HRMS (FAB) Calcd for C₂₁H₂₃NO₅Na (MNa⁺): m/z 392.1474, Found: m/z 392.1489.

(4*S*,5*R*)-4-Benzyl-5-benzyloxy-3-tert-butoxycarbonyl-2-oxazolidinone (14a; R'=Bn): a colorless oil: $[α]^{30}_{D}$ -121.8° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.58 (9H, s), 2.71 (1H, dd, J = 3.7, 9.4 Hz), 3.27 (1H, dd, J = 3.7, 9.4 Hz), 4.30-4.48 (1H, m), 4.63 (1H, d, J = 11.6 Hz), 4.88 (1H, d, J = 11.6 Hz), 5.13 (1H, s), 7.08-7.12 (2H, m), 7.26-7.32 (8H, m); MS (FAB) m/z: 406 (MNa⁺), 346, 306, 246, 214, 176, 153; HRMS (FAB) Calcd for $C_{22}H_{25}NO_5Na$ (MNa⁺): m/z 406.1631, Found: m/z 406.1636.

(4S,5R)-3-tert-Butoxycarbonyl-4-butyl-5-methoxy-2-oxazolidinone (14b; R'=Bu): a colorless oil: $[α]^{29}_D$ –76.6° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.93 (3H, t, J = 6.7 Hz), 1.28-1.41 (4H, m), 1.54 (9H, s), 1.61-1.67 (1H, m), 1.78-1.82 (1H, m), 3.51 (3H, s), 3.97 (1H, q, J = 4.3 Hz), 4.95 (1H, s); MS (FAB) m/z: 296 (MNa⁺), 274, 240, 218, 196, 174, 156, 137, 120, 107; HRMS (FAB) Calcd for $C_{13}H_{23}NO_5Na$ (MNa⁺): m/z 296.1474, Found: m/z 296.1471.

(4*S*,5*R*)-3-tert-Butoxycarbonyl-5-methoxy-4-iso-propyl-2-oxazolidinone (14b; R'=ⁱPr): a colorless oil: $[α]^{28}_{D}$ -85.6° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.90 (3H, d, J = 6.7 Hz), 1.00 (3H, d, J = 6.7 Hz), 1.54 (9H, s), 2.23-2.27 (1H, m), 3.51 (3H, s), 3.92 (1H, d, J = 4.8 Hz), 4.98 (1H, s); MS (FAB) m/z: 282 (MNa⁺), 226, 204, 184, 138; HRMS (FAB) Calcd for C₁₂H₂₁NO₅Na (MNa⁺): m/z 282.1317, Found: m/z 282.1338.

(4S,5R)-3-tert-Butoxycarbonyl-4-tert-butyl-5-methoxy-2-oxazolidinone (14b; R'='Bu): a colorless oil: $[\alpha]^{28}$ _D

 -78.6° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.96 (9H, s), 1.54 (9H, s), 3.50 (3H, s), 3.91 (1H, s), 5.02 (1H, s); MS (FAB) m/z: 296 (MNa⁺), 240, 218, 196, 176, 138; HRMS (FAB) Calcd for C₁₃H₂₃NO₅Na (MNa⁺): m/z 296.1474, Found: m/z 296.1482.

(4*S*,5*R*)-3-tert-Butoxycarbonyl-5-methoxy-4-phenyl-2-oxazolidinone (14b; R'=Ph): a colorless oil: $[\alpha]^{28}_{\rm D}$ –52.0° (*c* 0.20, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.32 (9H, s), 3.53 (3H, s), 4.94 (1H, s), 5.07 (1H, d, J = 1.8 Hz), 7.25-7.27 (2H, m), 7.36-7.42 (3H, m); MS (FAB) m/z: 316 (MNa⁺), 294, 238, 216, 154, 118; HRMS (FAB) Calcd for C₁₅H₁₉NO₅Na (MNa⁺): m/z 316.1161, Found: m/z 316.1199.

(4*S*,5*R*)-4-Benzyl-3-tert-butoxycarbonyl-5-methoxy-2-oxazolidinone (14b; R'=Bn): a colorless oil: $[α]^{27}_{D}$ –73.8° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.58 (9H, s), 2.74-2.79 (1H, m), 3.24-3.27 (1H, m), 3.37 (3H, s), 4.26 (1H, d, J = 10.4 Hz), 4.96 (1H, s), 7.18-7.35 (5H, m); MS (FAB) m/z: 330 (MNa⁺), 274, 252, 230, 173, 137, 115; HRMS (FAB) Calcd for C₁₆H₂₁NO₅Na (MNa⁺): m/z 330.1318, Found: m/z 330.1322.

(4*S*,5*R*)-4-Allyl-3-tert-butoxycarbonyl-5-methoxy-2-oxazolidinone (14b; R'=Allyl): a colorless oil: $[α]^{27}_{D}$ –68.8° (c 0.50, CHCl₃); 1 H-NMR (500 MHz, CDCl₃) δ 1.55 (9H, s), 2.37-2.43 (1H, m), 2.58-2.63 (1H, m), 3.50 (3H, m), 4.06-4.08 (1H, m), 4.98 (1H, s), 5.12-5.23 (2H, m), 5.68-5.76 (1H, m); MS (FAB) m/z: 390 (MCs⁺), 286, 224, 202, 154, 133; HRMS (FAB) Calcd for C₁₂H₁₉NO₅Cs (MCs⁺): m/z 390.0318, Found: m/z 390.0304.

N-tert-Butoxycarbonyl- α -amino Aldehydes (15). General Procedure: A solution of *N*-Boc derivatives 14a (0.2 mmol) in MeOH (4.5 ml) in the presence of Pd-C (50 mg) under a hydrogen atmosphere was stirred at room temperature for 2 h. The catalyst was filtered off and the filtrate evaporated *in vacuo*, followed by chromatography on silica gel (hexane-AcoEt (8:2)) to afford the *N*-Boc- α -amino aldehydes 15. An optical purity above 99%ee was verified by HPLC analysis on OD-H or by oxidation with KMnO₄ to *N*-Boc α -amino acids.

(2*S*)-2-tert-Butoxycarbonylaminohexanal ((*S*)-*N*-Bocleucinal) (15; R'=Bu): 87% yields as a colorless oil: $[\alpha]_{\rm D}^{20}$ -30.6° (*c* 1.00, MeOH); ¹H-NMR (500 MHz, CDCl₃) δ 0.91 (3H, t, J=7.3 Hz), 1.34-1.49 (6H, m), 1.46 (9H, s), 4.22 (1H, brs), 5.03 (1H, brs), 9.58 (1H, brs).

(2S)-2-tert-Butoxycarbonylamino-3-methylbutanal ((S)-N-Boc-valinal) (15; R'= i Pr): 80% yields as a colorless oil: $[\alpha]^{20}_{D}$ –11.6° (c 1.00, MeOH); 1 H-NMR (500 MHz, CDCl₃) δ 0.95 (3H, d, J = 6.7 Hz), 1.03 (3H, d, J = 6.7 Hz), 1.45 (9H, s), 2.28 (1H, brs), 4.24 (1H, brs), 5.09 (1H, brs), 9.64 (1H, brs).

(2S)-2-tert-Butoxycarbonylamino-3,3-dimethylbutanal ((S)-N-Boc-tert-leucinal) (15; R'='Bu): 97% yields as

colorless crystals: $[\alpha]^{28}_{D}$ –4.6° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.98 (9H, s), 1.38 (9H, s), 4.10 (1H, brs), 5.07 (1H, brs), 9.76 (1H, brs).

(2*S*)-2-tert-Butoxycarbonylamino-2-phenylacetaldehyde ((*S*)-*N*-Boc-phenylglycinal) (15; **R**'=**Ph**): 81% yields as colorless crystals: $[\alpha]_D^{20} - 2.9^{\circ}$ (*c* 3.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.43 (9H, s), 5.32 (1H, brs), 5.74 (1H, brs), 7.23-7.42 (5H, m), 9.58 (1H, brs).

(2S)-2-tert-Butoxycarbonylamino-3-

phenylpropional ((*S*)-*N*-Boc-phenylalaninal) (**15**; **R**'=**Bn**): 81% yields as colorless crystals: $[α]^{20}_D$ –36.0° (*c* 1.00, MeOH); ¹H-NMR (500 MHz, CDCl₃) δ 1.43 (9H, s), 3.12 (1H, d, J = 6.7 Hz), 4.43 (1H, brs), 5.04 (1H, brs), 7.16-7.18 (2H, m), 7.24-7.33 (3H, m), 9.54 (1H, brs).

N-tert-Butoxycarbonyl-α-amino Acid Methyl Ester (16). Typical procedure for KMnO₄ oxidation: Methyl (2S)-2-tert-Butoxycarbonylaminohexanoate (N-Boc-(S)-leucine methyl ester) (16; R'=Bu): To a solution of (4S,5R)-3-tert-butoxycarbonyl-4-butyl-5methoxy-2-oxazolidinone (14b; R'=Bu) (120 mg, 0.4 mmol) in t-BuOH (8.8 ml)-H2O (4.4 ml) were added KMnO₄ (140 mg, 0.9 mmol) and KOH (120 mg, 2.2 mmol). After vigorous stirring at room temperature for 1 h, the reaction was quenched with aqueous formaldehyde (0.22 ml) at 0 °C, acidified with citric acid and extracted with AcOEt (100 ml \times 4). The combined extracts were evaporated in vacuo to give the N-Boc- α -amino acid, which was treated with diazomethane. chromatography on silica gel (hexane-AcOEt (9:1)) afforded **16** (**R'=Bu**) (86.4 mg, 80%) as a colorless oil: $[\alpha]^{29}_{D}$ +11.6° (c 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.90 (3H, t, J = 6.7 Hz), 1.26-1.36 (4H, m), 1.45 (9H, s),1.58-1.66 (1H, m), 1.75-1.82 (1H, m), 3.74 (3H, s), 4.25-4.32 (1H, m), 4.95-5.02 (1H, br); MS (FAB) m/z: 378 (MCs⁺), 286, 190, 154, 133, 107; HRMS (FAB) Calcd for $C_{12}H_{23}NO_4Cs$ (MCs⁺): m/z 378.0681, Found: m/z378.0649.

Methyl (2S)-2-tert-Butoxycarbonylamino-3-methylbutanoate (*N*-Boc-(*S*)-valine methyl ester) (16; **R**'='**Pr**): Similarly, this was prepared in 85% yields as a colorless oil: $[\alpha]^{27}_{\rm D}$ +12.6° (*c* 1.00, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 0.89 (3H, d, J=6.7 Hz), 0.96 (3H, d, J=6.7 Hz), 1.45 (9H, s), 2.09-2.16 (1H, m), 3.74 (3H, s), 4.20-4.25 (1H, m), 4.99-5.06 (1H, br); MS (FAB) m/z: 364 (MCs⁺), 312, 286, 232, 176, 154, 133; HRMS (FAB) Calcd for C₁₁H₂₁NO₄Cs (MCs⁺): m/z 364.0525, Found: m/z 364.0522.

Typical procedure for PDC oxidation: Methyl (2S)-2-tert-Butoxycarbonylamino-3,3-dimethylbutanoate (*N*-Boc-(*S*)-tert-leucine methyl ester) (16; R'='Bu): To a solution of (4S,5R)-3-tert-butoxycarbonyl-4-tert-butyl-5-methoxy-2-oxazolidinone (14b; R'='Bu) (0.18 g, 0.7 mmol) in DMF (6.6 ml) were

added PDC (1.5 g, 4.0 mmol), MeOH (0.2 ml, 4.0 mmol) and KOH (0.1 g, 2.0 mmol) at room temperature, and the mixture was stirred for 36 h. The resulting nmixture was then passed through a short silica gel column using AcOEt as the eluent. Concentration of the eluate *in vacuo*, followed by chromatography on silica gel (hexane-CH₂Cl₂ (2:8)) afforded **16** (**R**'='**Bu**) (160 mg, 98%) as a colorless oil: $[\alpha]_{D}^{27} + 10.4^{\circ}$ (c 1.00, CHCl₃); 1 H-NMR (500 MHz, CDCl₃) δ 0.97 (9H, s), 1.44 (9H, s), 3.72 (3H, s), 4.08-4.12 (1H, br), 5.07-5.12 (1H, br); MS (FAB) m/z: 378 (MCs⁺), 312, 286, 246, 190, 146, 133; HRMS (FAB) Calcd for C₁₂H₂₃NO₄Cs (MCs⁺): m/z 378.0681, Found: m/z 378.0676.

Methyl (2S)-2-tert-Butoxycarbonylamino-2-phenylacetate (N-Boc-(S)-phenylglycine methyl ester) (16; R'=Ph): According to the above procedure, this was obtained in 100% yields as colorless crystals, mp 105 °C (from hexane): $[\alpha]^{30}_{\rm D}$ –134.7° (c 1.47, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.43 (9H, s), 3.72 (3H, s), 5.17-5.79 (2H, m), 7.37 (5H, s); Anal. Calcd for C₁₄H₁₉NO₄: C,

63.38; H, 7.22; N, 5.28. Found: C, 63.54; H, 7.39; N, 5.33.

Methyl (2*S*)-2-tert-Butoxycarbonylamino-3-phenylpropionate (*N*-Boc-(*S*)-phenylalanine methyl ester) (16; R'=Bn): Similarly, this was prepared in 70% yields as a colorless oil: $[α]^{27}_D$ –51.4° (*c* 1.72, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.40 (9H, s), 3.09 (2H, d, *J* = 5.4 Hz), 3.71 (3H, s), 4.61 (1H, m), 4.97 (1H, br), 7.24-7.33 (5H, m).

Methyl (2S)-2-tert-Butoxycarbonylamino-4-pentenoate (*N*-Boc-(*S*)-allylglycine methyl ester) (16; **R'=Allyl):** Similarly, this was prepared in 100% yields as a colorless oil: $[\alpha]_D^{27} - 18.2^{\circ}$ (c 1.81, CHCl₃); ¹H-NMR (500 MHz, CDCl₃) δ 1.42 (9H, s), 2.50 (2H, t, J = 6.0 Hz), 3.73 (3H, s), 4.35-4.41 (1H, m), 4.88-6.18 (4H, m); MS (CI, i-C₄H₁₀) m/z: 459 (2MH⁺), 230 (MH⁺), 174; HRMS (CI, i-C₄H₁₀) Calcd for C₁₁H₂₀NO₄ (MH⁺): m/z 230.1392, Found: m/z 230.1404.